



**Technical Service
BULLETIN**

February 27, 2006

Title:

CASSETTE DOOR REPLACEMENT

Models:

'05 – '07 Avalon

TSB

REVISED

B0005-06

BODY

TSB REVISION NOTICE:

- March 6, 2007: 2007 model year has been added to Applicable Vehicles. The Op Codes in the Warranty Information table have been updated. Previous versions of this TSB should be discarded.

Introduction The cassette door for the 2005 – 2007 model year Avalon is now available as a separate service part. Follow the attached procedure when replacing the cassette door.

- Applicable Vehicles**
- 2005 – 2007 model year **Avalon** vehicles (all trim levels).

Parts Information

PREVIOUS PART NUMBER	CURRENT PART NUMBER	PART NAME	QTY
N/A	58802-07020	Cassette Door Sub-assembly	1

Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
BD5023	R & R Front Console Box	0.4	58802-07020	87	83
Combo A	R & R Cassette Door Sub-assembly	0.2			

Applicable Warranty*:

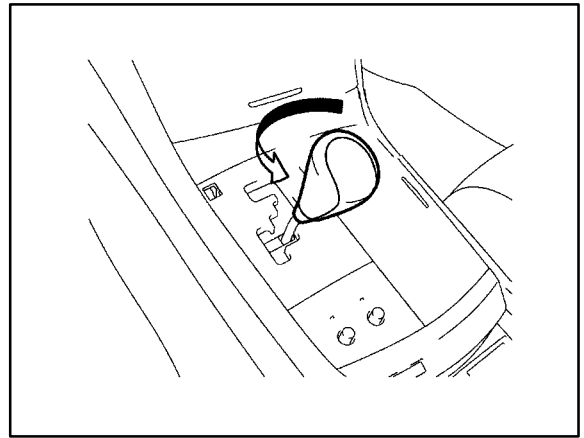
This repair is covered under the Toyota Comprehensive Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.

* Warranty application is limited to correction of a problem based upon a customer's specific complaint.

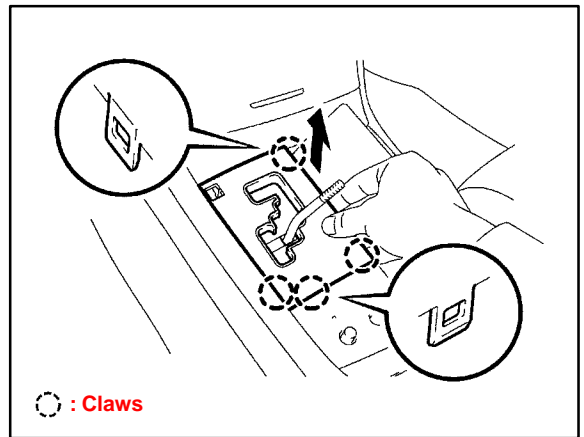


Repair Procedure

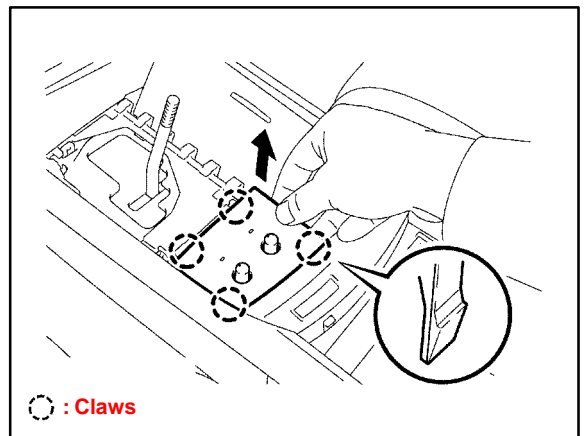
1. Remove the shift lever knob sub-assembly.
Turn the shift lever knob sub-assembly in the direction indicated by the arrow and remove it.



2. Remove the position indicator housing assembly.
Disengage the 4 claws and remove the position indicator housing assembly.

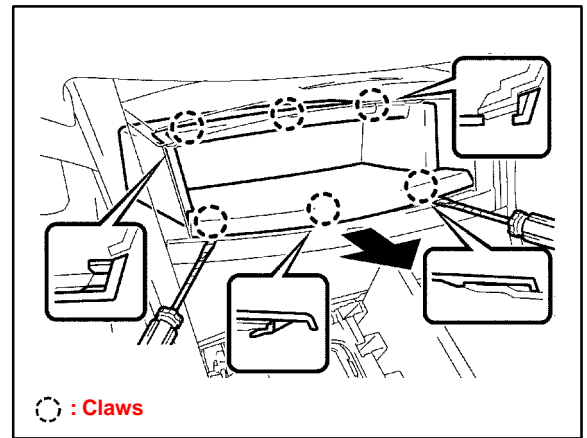


3. Remove the seat heater switch (with seat heater system).
Disengage the 4 claws and remove the seat heater switch.

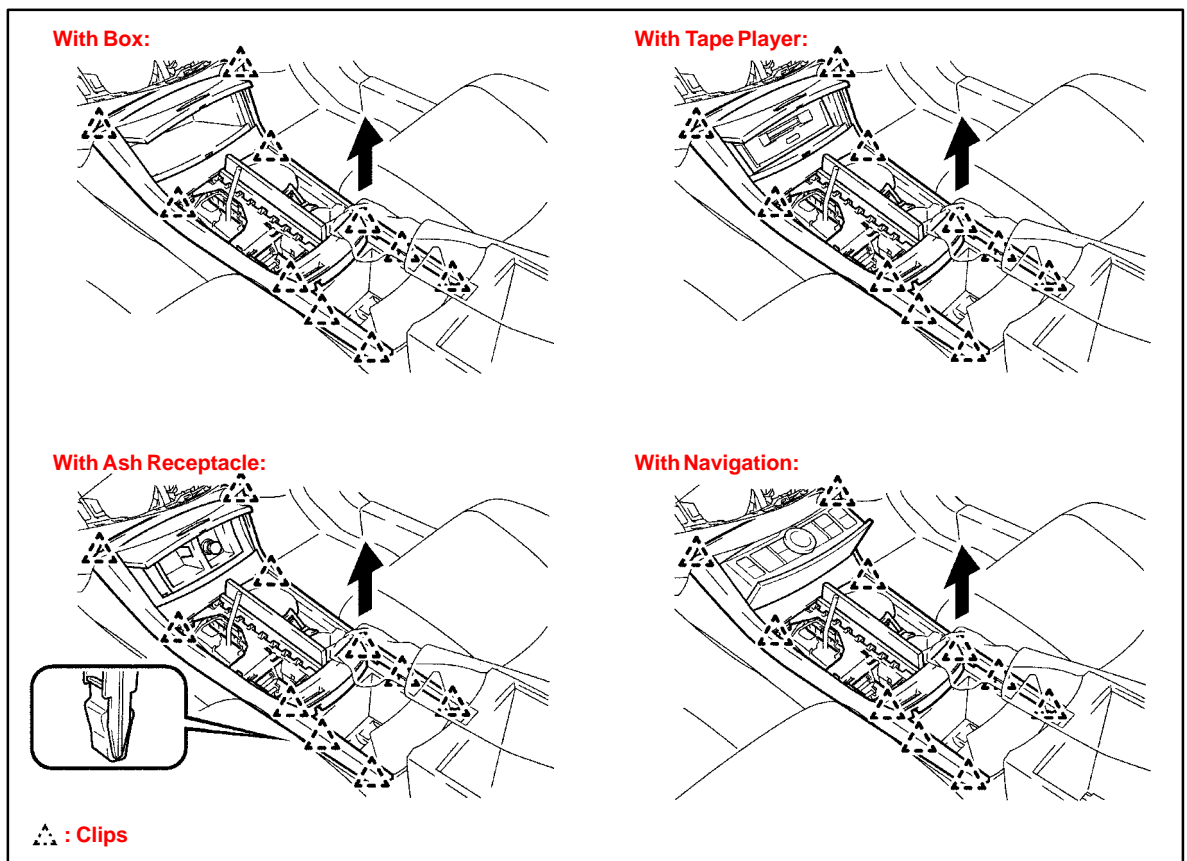


Repair Procedure
(Continued)

4. Remove the console panel sub-assembly upper.
 - A. Disengage the 6 claws and remove the console upper box (with box).



- B. Disengage the 10 clips.



- C. Disconnect the connectors and remove the console upper panel sub-assembly.
 - D. Remove the tape player assembly (with tape player).

**Repair
Procedure**
(Continued)

5. Remove the cassette door from the console panel sub-assembly upper.
 - A. Remove the 4 Phillips-head screws on the cassette door.
 - B. Remove the cassette door from the console panel sub-assembly upper.

NOTE:

The installation procedure is the removal procedure in the reverse order.

